



Contractor Resources

General Patching Procedures

1. Small cosmetic patches can be repaired with a ready mix grout such as Preblend supplied by A. L. Patterson or any similar non-shrink grout and a solution of acrylic latex bonding agent mixed 50% with water and pigment (if applicable) mixed in sufficient amount to match color of the panels. The area to be patched should be cleaned with a wire brush first, then wetted with the solution of bonding agent, then patched. After the patch dries it may be lightly sanded to blend the color into the panel.
2. Larger patches with a depth over 1" should be patched with a non-shrink grout first to within 1/8" + or - of the finish surface, then finished off using procedure 1. The area to be patched should be wire brushed first then painted with straight epoxy before the grout is installed. The grout should be dry packed into the patch area. As the grout starts to set it can be shaped to the finished surface. The surface of the patch should be scarified so the finish coat will adhere better.